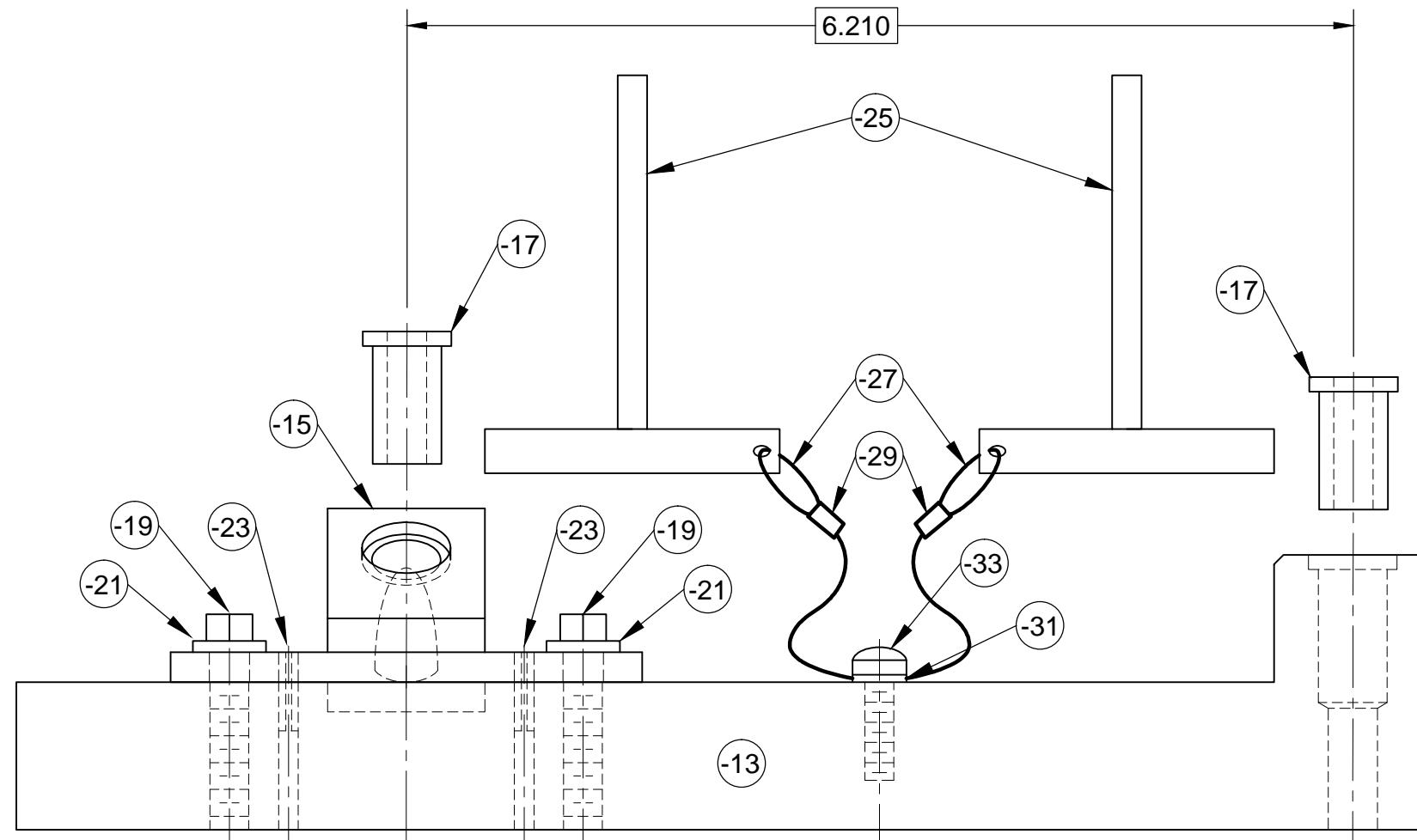


REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		-15 LOCATOR HT., WAS 1.13 ±.010, NOW 1.105 ±.005 TO MATCH ROTATION OF PITCH LINK CENTER LINE.		8/21/09	WP	
2		CH'D -25 T-PIN FROM BUY OUT TO BEING MACHINED Ø.2490 TO Ø.2485 PER DAVE, ADDED PAGE 2, ADDED NOTE, CH'D MATERIAL FROM PLATED STEEL P/N'S -19, -21, -23, -33 PER RW.		11/19/09	RJC	RW



#### NOTES

1. RIGGING BLOCK -9 ASSEMBLY IS USED ON MODEL 269D A 333, WITH CENTER DISTANCE OF 6.210.

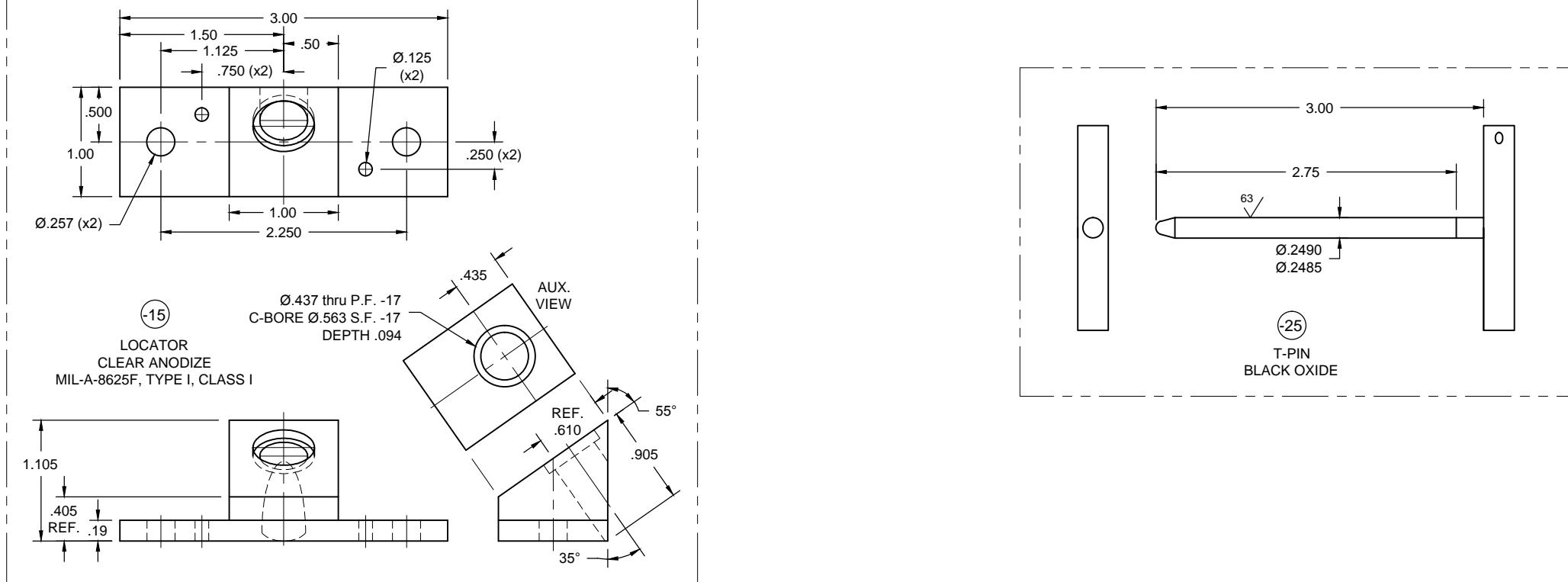
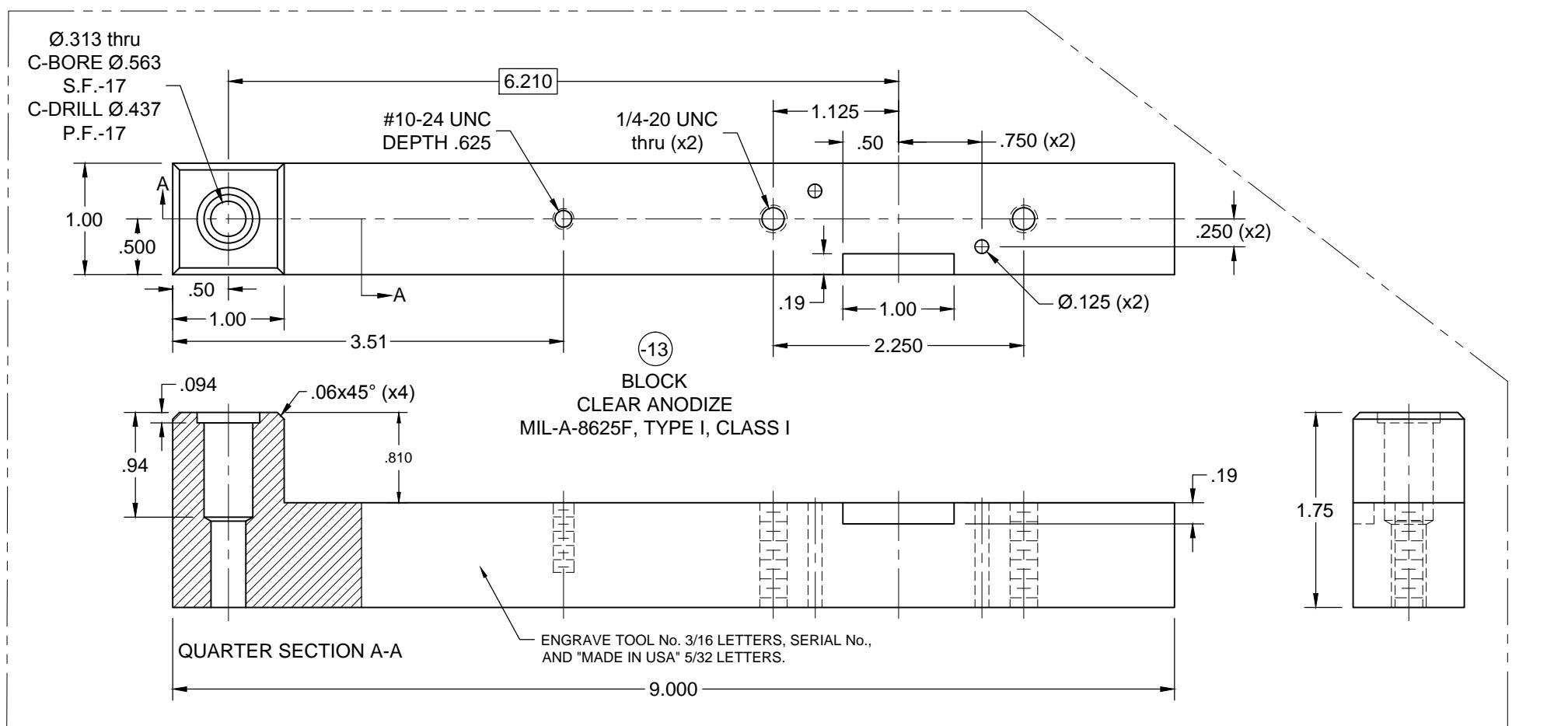
#### NOTE:

WHEN PRESSING -17 INTO -15 USE MACHINING FIXTURE FOR -15. MAKE SURE TO INSERT SHIM STOCK INTO GAP TO KEEP FIXTURE FROM COLLAPSING WHEN PRESSING BUSHING.

<b>ASSY QTY</b> <b>B/O</b> <b>ASSY QTY</b> <b>B/O</b> <b>PART #</b> <b>QTY</b> <b>DESCRIPTION</b> <b>MATERIAL</b> <b>B/O INFORMATION OR SPECIFICATIONS</b>	<b>RB RED BARN MACHINE</b> <b>TITLE</b> <b>PITCH LINK RIGGING BLOCK ASSEMBLY</b> <b>DWG NO.</b> <b>269T1338-9</b>											<b>REV</b> <b>2</b>
	-13	1	BLOCK	6061-T6	1 x 1-3/4 x 9-1/4							
	-15	1	LOCATOR	6061-T6	1 x 1-1/4 x 3-1/4							
	B/O -17	2	DRILL BUSHING		Ø1/4 x 3/4 MCMASTER-CARR #8492A141							
	B/O -19	2	HEX HEAD CAP SCREW	S.S.	1/4-20 UNC x 3/4							
	B/O -21	2	WASHER	S.S.	Ø1/4 I.D.							
	B/O -23	2	DOWEL PIN	S.S.	Ø1/8 x 1/2							
	W/O -25	2	T-PIN	PLAIN STEEL	Ø1/4 x 3 MCMASTER-CARR#98021A419							
	B/O -27	2	COATED LANYARD CABLE	PLATED STEEL	7-19 STRAND; Ø1/16 x 8							
	B/O -29	2	FERRULE	ALUMINUM	Ø1/32							
	B/O -31	2	WIRE CRIMP EYELET		#10							
	B/O -33	1	MACHINE SCREW	S.S.	#10-24 UNC x 3/8							
	ASSY #											

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON:  
DECIMALS    .XXX ± .005    FRACTIONS ± 1/32  
XX ± .01    ANGLES ± 5°  
X ± .1  
HEAT TREAT FINISH SPEC  
USED ON MODEL  
SCHWEIZER, SEE NOTES  
1. BREAK ALL SHARP EDGES  
0.015 x 45° PR. 0.015 R.  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING  
SCALE NTS DATE 8-15-07 SHEET 1 of 2

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-15 LOCATOR HT., WAS $1.13 \pm .010$ , NOW $1.105 \pm .005$ TO MATCH ROTATION OF PITCH LINK CENTER LINE.	8/21/09	WP	
2	CH'D -25 T-PIN FROM BUY OUT TO BEING MACHINED $\phi .2490$ TO $\phi .2485$ PER DAVE, ADDED PAGE 2, ADDED NOTE, CH'D MATERIAL FROM PLATED STEEL P/N'S -19, -21, -23, -33 PER RW.	11/19/09	RJC	RW



 RED BARN MACHINE	
TITLE	
PITCH LINK RIGGING BLOCK ASSEMBLY	
DWG NO.	269T1338-9,-13, -15 & -25
REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS $.XXX \pm .005$ FRACTIONS $\pm 1/32$ $.XX \pm .01$ ANGLES $\pm 5^\circ$ $.X \pm .1$	
DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC SEE PART USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING SCHWEIZER, SEE NOTES	
SCALE	NTS
DATE	8-15-07
SHEET	2 of 2

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
--	--			-	-	-

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	EMBLEM	AL. FOIL	.003 x 2 x 3-1/4
ASSY #							

 RED BARN MACHINE	
TITLE	
DWG NO.	
REV	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
XXX	± .005
XX	± .01
X	± .1
FRACTIONS ± 1/32	
ANGLES ± 5°	
APPROVED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	9-3-08
SHEET	1 of 1

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	RND	6061	Ø8-1/4 x 3-7/8
ASSY #							

RB		RED BARN MACHINE		
TITLE				
DWG NO.				REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS $.XXX \pm .005$ $.XX \pm .01$ $X \pm .1$		DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC		
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL		
SCALE	NTS	DATE	8-15-07	SHEET
				1 of 1